

Technical Data Fette 3090

Number of stations	73	61	49	27
Punch Type	EU 19	EU 19	EU 1"-441	EU 45
Tablet output/h max	700.800	585.600	470.400	129.600
Max. compression force kN	100	100	100	100
Max pre-compression force kN	100	100	100	100
Max. tablet diameter mm	13	16	25	44
Max. depth of fill mm	18	18	22	50
Max tablet thickness mm	8.5	8.5	8.5	30
Pitch circle diameter mm	680	680	680	680
Die plate speed min.	15-80	15-80	15-80	6-40
Die plate diameter mm	24	30.16	38.1	72
Die plate height mm	22.22	22.22	23.8	60
Punch shank diameter mm	19	19	25.35	45
Punch length mm	133.6	133.6	133.6	240
Upper punch penetration depth mm	2-4	2-4	2-4	8